TGV SRAAC LIMITED

Sy. No. 51/1, 2A, 2B, 2C1, 2C2, 2C3, 56/1, 58/1, 59/1, 60, 62/3/2D2, 2C1/A2, 2C1/A3, 2C2/C, 2G/1, 2E, 2F, 1A, 1B, 62A, 62 B, 63, 64, 70/C2, 72/P, GONDIPARLA VILLAGE, KURNOOL MANDAL AND DISTRICT, ANDHRA PRADESH

CFE Order No: APPCB/KNL/KNL/231/CFE/HO/2008, DATE: 23.05.2018 COMPLIANCE REPORT OF CFE

S.No.		Conditions		Co	mpliance			
	ANNEXURE							
1.	The	industry shall obtain C	onsent for	Co	omplied.			
	Opera	tion (CFO) from APPCB, a	as required	Ob	otained for from APP	CB vide order nos.		
	Under	Sec.25/26 of the Water (P8	C of P) Act,	AP	PCB/KNL/KNL/16322	/CFO&HWA/HO/19	987	
	1974 :	and under sec.21/22 of the Ai	ir (P&C of P)	dated 01.04.2021. (Caustic – 580 TPD)				
	Act, 1	981, before commencement	of the trail	APPCB/KNL/KNL/16332/CFO&HWA/HO/2021				
	runs			da	ted 16.07.2021. (Caust	ic – 280 TPD)		
				APPCB/KNL/KNL/16332/CF0& HWA/H0/2021				
				dated 16.09.2021. (CMS 50% of capacity)				
				dat	tod 20 12 2021 (CMS 5	10% of canacity)	2021	
				12	74022/APPCB/KNL/K	NL/CFO&HWA/HO	/2022	
				da	ted 06.05.2022. (Caust	ic – 220 TPD)		
2.	The a	pplicant shall provide sepa	rate energy	Co	omplied.	,		
	meter	s for Effluent Treatment Plan	t (ETP) and	Se	parate energy meter	s were provided a	at ETP;	
	Air p	ollution Control equipment	to record	an	d ESP.	1	,	
	energy	y consumed. An alternati	ive electric	Pr	ovided emergency	power supply	from	
	power	source sufficient to operate	all pollution	se	parate generator to	operator all po	llution	
	contro	ol systems shall be provided.	-	co	ntrol systems when	ever grid power	is not	
				av	ailable.			
3.	The in	ndustry shall construct sep	arate storm	Со	omplied.			
	water	drains. No effluents shall be d	lischarged	Constructed separate storm water drains and				
	in to t	he storm water drains.		rai	in water harvesting p	oits are provided.		
SCHE	SCHEDULE - B							
	1		WATEF	2				
4.	The s	ource of water is Infiltrat	ion well in	W	ill be complied.			
	Tunga	igabhadra river and the maximum			ie water consump	tion will not	exceed	
	permitted water consumption is as following;			qu	antity as mentione	d in consent. We	e have	
				ob	tained permission f	rom Tungabhadra	River	
	for withdraw of 20 MLD of water							
	S.No	Purpose			Quantity (KLD)			
			As Per CFC)	Proposed for	Total after		
			Dt. 26.02.20	14	Expansion	expansion		
			Chlor-Alkali	Pla	nt	1 100		
	a	Process	1	30	700	1430		
	b	Floor Washings		40	10	50		
	c d	Cooling make up	10	50	40	100		
	u o	Domestic	10	00	400	1330		
	e	Sub-Total	1980	00	1248	3228		
	Fresh	Water – 3228 KL: Recycled W	ater – 388 KL	D: Total Water - 3616 KLD				
		Chlorometh	anes & Chlor	odifl	luoro Methane	-		
	а	Process - CMS		20	20	40		
	b	Process - CDFM			420	420		
	С	Scrubbers		20	20	40		
	d	Cooling make-up	8	00	800	1600		
	e	Domestic		10	5	15		
		Sub-Total	850		1265	2115		

S.No.		Conditions Compliance							
	Fresh	Fresh Water – 2115 KL; Recycled Water – 129 KLD; Total Water – 2244 KLD							
		Co-Generation Power Plant							
	а	Floor Washings			30			3	0
	b	DM Plant and Boiler	Feed	10	00			100	0
	С	Cooling make-up		79	00			790	0
	d	Domestic			60			6	0
		Sub-Total		8990				8990	
	Fresh Water – 8990 KL; Recycled Water – Nil; Total Water – 8990 KLD								
	Total	r requirement for Ca	stor off unit	- 317 KLD	rach	14650 VI			
	TULAI	qualitity of water re	quileu is 131		16211 -	14030 KL	J + Ketytle	u = 517 KLD	
5.	The maximum wastewater generation shall not Being Complied.								
	exceed the following for the proposed The wastewater generation is not exceed				xceeding				
	expans	expansion; the quantity mentioned in consent							
	S No								
	3.10	ruipose		After C	FO	Prono	sed for	Total after	
				Dt. 26.02	2014	Exna	nsion	expansion	
			Chl	or-Alkali P	lant	плри		expunsion	
	а	Process, Washings &	Gland Seal		97.5		94	191.	
	b	Cooling tower blow	down		82.5		63	145.5	
	С	Pump Gland Cooling							
	d	Domestic			85		8	93	
		Sub-Total		265		10	65	430	
		Chl	oromethanes	s & Chlorod	lifluoro	o Methane			
	а	Cooling tower blow	down		57		57	114	
	b	Scrubbers					20	20	
	с	Domestic			10		5	15	
		Sub-Total		67 8		8	2	149	
		Co-Gen		eration Pow	ver Pla	nt			
	a	Floor Washings			30 -		-	30	
	b	Cooling tower bl	ow down/		600 -			600	
		Chelating tower re	ejects/ land						
	C	Boiler blow down/	regeneration		405			405	
	Ľ	water	egeneration		105		100		
		Sub-Total		1035	5			1035	
	_			2000	-			2000	
	Treatr	nent & Disposal:							
	S.No	Description	m) · ·	Treatme	nt		Mode of D	Disposal	mp 1
	1	Chloro-Alkali	The industry	y shall cons	shall construct the ETP of		After treatment in ETP, th		IP, the
		DIVISION	troatmont u	000 KLD	consi	sung of	further tr	vastewater s	
			tank acid ta	ank alkali t	ank n	re-settling	nlant Afte	r treatment i	the RO
			tank, acid ta	lant storage	tank	Flocculant	system th	ne permeate	shall be
			mixer. sec	ondary cla	arifier.	clarified	recycled i	into the proc	ess and
			treatment effluent storage tank and			tank, and	RO rejects	s shall be util	ized for
			new RO system of capacity 300 KLD.			, brine mak	eup.		
	2	Chloromethanes &	Waste wat	er shall l	be col	lected in	After coll	ection, the	effluents
		Chlorodifluro	existing 2 No's of acid proof brick lined			rick lined	from ch	loromethanes	plant
		methane	tanks of cap	acity 35 KI	and 4	5 KL. The	shall be p	umped to the	e ETP of
			effluents from the chloromethanes plant			anes plant	Chloro-All	kali plant for	further
			shall be pur	mped to the	e ETP	of chloro-	treatment	and disposal.	
			alkali divisio	on for furth	er treat	tment and			
			disposal.	1 11 .	1	1	A.C		
	3	Domestic	The industr	y shall tre	at the	domestic	After tre	atment, the	treated
1			waste water	<u>' in 400 KLL</u>) capac	ILY EIP OF	wastewate	er shall be t	isea for

S.No.		Conditi	ons	Compliance	
			Oils & Fats division ter waste water generated Fats division is less tha	mporarily, as the from the Oils & n 200 KLD. If the	on-land for gardening within the premises.
			industry shall install a	and commission	
			separate STP.		
		DUD	II. Powe	er Plant	
	4	DM Plant regeneration/ RO Rejects	Acid dosing tank, Cau Neutralization tank & tank.	stic dosing tank, Treated effluent	KLD is reused for brine make up for chlor-alkali plant and 75 KLD is used for green belt development.
	5	Floor washings, boiler blow down, cooling tower bleed off	Acid dosing tank – 2001 tank–200lts, Neutraliza x 1mt & Treated effluen 1mt	ts, Caustic dosing tion tank-10x10 t tank -10x10x	After treatment, the treated wastewater shall be used for on-land for gardening within the premises.
	6	Domestic	The industry shall tree waste water in 400 KLI Oils & Fats division te waste water generated Fats division is less tha waste water exceeds industry shall install separate STP.	eat the domestic D capacity ETP of mporarily, as the from the Oils & n 200 KLD. If the 200 KLD, the and commission	After treatment, the treated wastewater shall be used for on-land for gardening within the premises.
6.	The E operat shall b polluti	ffluent Treatment ed regularly. All to be impervious to p on.	Plant (ETP) shall be the units of the ETP revent ground water	Complied. ETP is operatin ETP is being car	ng regularly and maintenance of rried out for every 3 months.
7.	The eff irrigati Schedu 1986, Forest dt.19.0	fluents shall be trea ion standards, a ule-VI of Environme notified by Ministry s, Government of In 05.1993 and its ame	ted to the on land for s stipulated under nt (Protection) Rules, v of Environment and dia vide G.S.R.422 (E), ndments thereof.	Complied. RO permeate a towers makeup makeup in proc	after ETP is reused for cooling o and rejects reused for brine- ress.
8.	During transfer of materials, spillages shall be avoided and garland drains shall be constructed to avoid mixing of accidental spillages with domestic waste and storm drains.		Complied. Spill control ki to avoid mixing	ts are provided at each section with domestic/ storm drains.	
9.	Floor effluen allowe open a be leak	washing shall be at collection system d to find their way reas. All pipe valves c proof.	admitted into the only and shall not be y in storm drains or s, sewers, drains shall	Complied. Floor washings and sent to ETF	s sent to effluent collection tank P for further treatment.
10.	The in effluen of ETP	dustry shall instal at quality monitorin as per CPCB directi	l and connect online g system at the outlet ons.	Complied. Installed Cont Monitoring Sys are connected t	tinuous Effluent & Emission stem (CEEMS) and the out puts so CPCB portal.
11.	Separa be pro used fo a In b Do	te meters with nec vided for assessing or each of the purpo dustrial cooling, boi omestic purposes	essary pipe-line shall the quantity of water ses mentioned below. ler feed	Complied. Provided digita raw water sur tower and boile	al water meter with totalizers at mp, process, washings, cooling er feed and domestic.
	c Pr ar	ocessing, whereby d pollutants are eas	water gets polluted sily bio- degradable.	1	

S.No.		Conditions		Compliance				
	d P	rocessing, whereby water gets j	polluted	Complied.				
	a	nd the pollutants are not eas	sily bio-	Provided digital water met			er with totalizers at	
	d	egradable		raw water sump, process		, process,	, washings, cooling	
				towe	r and boiler f	eed and d	omestic	
10	m		<u> POLLU</u>	FION				
12.	The p	ine proponent shall comply with the following Complied						
	101 00							
	SI.	Source of Pollution	Control	Equipn	nent provide	d	Stack Height	
	NU Chloro Alltali Urit				(m)-above G	L		
	1	Attached to Oil / fired thermax	Dust col	ector	IIL		20 m	
		boiler – 4 TPH and Oil fired	Dust con				20 111	
	boiler of capacity – 3TPH							
	2	Attached to 4 x 3TPH Waste Heat					3 x 36 m	
		Recovery Boiler attached to D.G –					each	
		4x6.2 MW	D D'l					
	3	Attached to Husk fired boiler – 12 TPH	Bag Filte	ers				
	4	Attached to Oil fired AIEC boiler –	Dust col	lector (suitably conv	erted for	20	
		ЗТРН	incinera	tion of g	glycerin pitch)			
	5	 5 Attached to Coal fired boiler of capacity-42 TPH 6 Attached to Coal fired boiler - 100TPH 7 Attached to Salt furnace - 15 Lakh K.Cal/hr x 2 Nos. 8 Attached to Thermo pack unit - 20 Lakh K.Cal./hr. 9 D.Gset - 500 KVA- 2 Nos 					56	
	6			ESP			67	
	7				30 m each			
	8			lector fo	bllowed by bag	30 m		
	9			enclos	ures		5 m	
	10	Tail vents (Chlorine & HCl)	The snif	f Cl2 fro	m different Cl	2 handling	sections is collec	ted
			Cl2 gas	is scrub	hed in dilute	LZ neutran Sodium Hy	isation section.	n in
			two abs	orption	towers to m	ake sodiun	n Hypo chlorite.	. A
			closed c	ircuit sc	rubbing syste	m installed	l to take care of	any
			accidental leakage from chlorine storage and filling area.					rea.
			Cl2 sens	sors ar	e to be prov	rided at Cl	² handling sect	ion.
			Water so	crubber	is installed to	scrub the	tail gas vents of	HCI
		C	hloromet	hanes F	Plant			
	10	Stack Attached to LPG/Hydrogen	Scrubbe	r	luiit		12m & 0.6 m dia	
		gas fired incinerator of capacity -						
		343 Kgs/hr						
			Power	r Plant		-		
	14	14 Stack Attached to coal fired boiler of capacity – 100 TPH Proposed:		lector fo	ollowed by ESI	þ	80.5m&2.2m di	а
	Prop							-
	SI. No	Details of Stack	Stac	x – 1	Stack - 2	Stack - 3	3 Stack - 4	
	а	Attached to	DG S	et	DG Set	DG Set	DG Set	
	b	Capacity	500 l	«VA	160 kVA	285 kVA	400 kVA	
	С	Name of fuel	HSD		HSD	HSD	HSD	
	d	Stack Height above ground (m)	4.4 n	1	2.5 m	3.4 m	4.0 m	
	e	Air Pollution Control Equipment	t Silen	cer wit	h acoustic er	nclosures		
		<u> </u>		-				

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S.No.	Conditions		Compliance		
13.	The	e evaporation losses in solvents shall be	Being Complied for existing facility.		
	cor	trolled by taking the following measures:			
	i	Chilled brine circulation shall be carried out	All the reactors are connected to dual		
		to effectively reduce the solvent losses	condensing system with cooling water		
		into the atmosphere	followed by chilled brine circulation to		
			condensers		
	ii	Transfer of solvents shall be done by using	Closed transfer system for transfer of		
		pumps instead of manual handling	solvents from bulk storage to day tanks.		
	iii	Closed centrifuges shall be used to reduce	Provided ANFD with condensers for filtration		
		solvent losses.	followed by drying of product to mitigate		
			solvent losses.		
	iv	All the solvent storage tanks shall be	Vent condensers are provide for low volatile		
		connected with vent condensers to prevent	solvent storage tanks.		
		solvent vapours			
	v	The reactor vents shall be connected with	All the reactors are connected to dual		
		primary & secondary condensers to Prevent	condensing system with cooling water		
		escaping of solvent vapor emissions into	followed by chilled brine circulation to		
		atmosphere.	condensers		
14.	Use	e of halogenated solvents shall be avoided and	No solvents are used for process.		
	sha	ll be phase out from process.			
15.	The	e industry shall properly maintain online	Complied		
	cor	tinuous stack emission monitoring system	Continuous online (24x7) monitoring system		
	(CS	EMS) and CAAQM stations along with web	for stack emission was installed. Web camera		
	can	nera facilities as per the directions of CPCB.	with night vision and flow meters to effluent		
	The	e industry shall ensure that they should be	lines are provided and connected to		
	cor	nnected to APPCB / CPCB websites as per	SPCB/CPCB.		
	CP	CB directions			
16.	The	e proponent shall ensure compliance of the	Complied.		
	Nat	tional Ambient Air quality standards notified	Installed continuous Ambient Air Quality		
	by	MoEF&CC, GoI vide notification No. GSR. 826	monitoring station with VOC and results are		
	(E)	, dated. 16.11.2009 during construction and	found to be within the NAAQ standards.		
	reg	ular operational phase of the project at the			
	per	riphery.			
17.	A s	ampling port with removable dummy of not	Complied.		
	les	s than 15 cm diameter shall be provided in the	Sampling ports are provided to boiler.		
	sta	ck at a distance of 8 times the diameter of the			
	sta	ck from the nearest constraint such as bends			
	etc	. A platform with suitable ladder shall be			
	pro	ovided below 1 meter of sampling port to			
	acc	ommodate three persons with instruments. A			
	15	AMP 250 V plug point shall be provided on			
	the	platform.			
		SOLID WAS	бте		
18.	The	e industry shall comply with the following for	Will be Complied.		
	the	proposed expansion.			

S.No.	Conditions			Complia	Compliance			
	Sl.	Solid waste generated	Existing	Proposed	Total after	Disposal Option		
	No	from	Chilere		expansion			
	1	Cludge from Drotrestreent		-AIKAII UNIT	22 700	To accurate londfill		
	1 I	of bring on dry basis	16 1 P D	16 IPD	32 IPD	10 secured landilli within plant promises		
	2	Barium Sulphate	5 TPD	5	10 TPD	Sold as By-Product		
	2	Sodium Sulphate	<u> </u>	10 TPD	10 TPD	Sold as By-Product		
	5	Sourdin Sulphate	Chlor	omethanes	10110	Sold as by Houdet		
	1	Calcium Chloride	0.02TPD	0.02TPD	0.04TPD	To secured landfill		
	2	Silica gel	0.018TPD	0.018TPD	0.036TPD	within plant premises		
	3	Bottom residue	0.5TPD		0.5TPD	Sent to In-house		
						incinerator		
	4	Spent Sulphuric Acid (75-80%)		11.9TPD	11.9TPD	Sold as By-Product		
			Chlorodifluo	ro methane ((R22)			
	1	Calcium Chloride		1.2 TPD	1.2 TPD	To secured landfill		
	2			17.2 700	172 700	Within plant premises		
	2	(75-80%)		17.3 IPD	17.3 IPD	Sold as By-Product		
	3	Antimony Pentoxide		0.2 TPD	0.2 TPD	To be recovered & reused.		
			U	tilities				
	1	Ash from coal fired boilers	570 TPD		570 TPD	To cement and brick		
	2	Ash from husk fired boilers	16.5 TPD		16.5 TPD	manufacturers		
	3	Sludge from FO of DG sets	0.75 TPD	0.15 TPD	0.9 TPD	To authorized recyclers		
	4	Sludge from ETP	0.14 TPD	0.14 TPD	0.28TPD	To secured landfill within plant premises		
	5	Waste Oils	0.15 TPD	0.15 TPD	0.3 TPD	To be reused as secondary fuel		
	6	Used Batteries	20 TPD	14 TPD	34 TPD	To authorized recyclers		
19.	The 1	proponent shall place the ch	emical drum	s Complie	ed			
	and	/ or any drums in a shed	provided wit	h All the c	All the drums containing chemicals are being stored in a closed shed on elevated platform which is provided with dyke wall and			
	conci	ete platform only. The Plat	tform shall b	e stored in				
	provi	ded with sufficient dyke wa	ll and effluer	nt which i				
	colle	ction system.		maintain	ning good hou	isekeeping at all times.		
20.	Conta	ainer & Container liners shal	l be detoxifie	d Complie	Complied			
	at th	e specified covered platfor	m with dyk	e Containe	er & Contain	er liners are washed in		
	walls	and the wash wastewater s	hall be route	d detoxific	detoxification area and washed water sent to			
	to lov	v TDS collection tank.		ETP for t	treatment.			
21.	The f	ollowing rules and regulation	ons notified b	y Will be o	Will be complied			
	the M	loEF&CC, Gol shall be impler	nented					
	a	Hazardous waste and o	other waste	es Conditio	on noted and	l same will be followed.		
		Management and Tran Movement) Rules, 2016	is boundar	У				
	b l	 Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 c Fly Ash Notification, 2016 			on noted and	l same will be followed.		
]							
	c l				on noted and	l same will be followed.		
	d l	Batteries (Management & Ha 2010	indling) Rule	s, Conditio	on noted and	l same will be followed.		
	e l	E-Waste (Management) Rule	s, 2016	Conditio	Condition noted and same will be followed.			
	f (Construction and Demo	lition wast	e Conditio	on noted and	same will be followed.		
		Management Rules. 2016						
	i S	Solid Waste Management Ru	les, 2016	Conditio	on noted and	l same will be followed.		

S.No.	Conditions	Compliance
	OTHER COND	ITIONS
22.	The green belt of at least 5 – 10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department as stipulated in EC order dt. 01.05.2018.	Complied The green belt is developed in an area of 89.03 ha i.e., 58.42% of total area.
23.	Existing green belt shall not be disturbed due to the proposed expansion activity. The total area of the greenbelt shall not be less than 33%	Complied The green belt is developed in an area of 89.03 ha i.e., 58.42% of total area.
24.	Concealing the factual data or submission of false information /fabricated data and failure to comply with any of the conditions mentioned in this order may result in withdrawal of this order and attracts action under the provisions of relevant pollution control Acts.	Condition Noted.
25.	Notwithstanding anything contained in this conditional consent, the Board hereby reserves its right and power under Sec.27(2) of Water (Prevention and Control of Pollution) Act, 1974 and under Sec.21(4) of Air (Prevention and Control of Pollution) Act, 1981 to revoke in the order, review any or all the conditions imposed herein and to make such alternation as deemed fit and stipulate any additional conditions or revoke the order in the interest of environment protection.	Condition noted and we will adhere revisions to the consent order issued by the Board from time to time.
26.	Any person aggrieved by an order made by the State Board under Section 25, Section 26, Section 27 of Water Act, 1974 or Section 21 of Air Act, 1981 may within thirty days from the date on which the order is communicated to him, prefer an appeal as per Andhra Pradesh Water Rules, 1976 and Air Rules 1982, to Appellate authority constituted under Section 28 of the Water(Prevention and Control of Pollution) Act, 1974 and Section 31 of the Air(Prevention and Control of Pollution) Act, 1981.	Condition Noted.